Scand J Work Environ Health 1991;17(1):60-64

<https://doi.org/10.5271/sjweh.1733>

Issue date: Feb 1991

Studies of biological and chemical monitoring of low-level exposure to ethylene oxide.

by [Sarto F](#), [Tornqvist MA](#), [Tomanin R](#), [Bartolucci GB](#), [Osterman-Golkar SM](#), [Ehrenberg L](#)

Affiliation: Institute of Occupational Medicine, Padova University, ULSS n 21 of Veneto, Italy.

This article in PubMed: www.ncbi.nlm.nih.gov/pubmed/2047808

This work is licensed under a [Creative Commons Attribution 4.0 International License](https://creativecommons.org/licenses/by/4.0/).

Studies of biological and chemical monitoring of low-level exposure to ethylene oxide

by Franco Sarto, MD,¹ Margareta Å Törnqvist, PhD,² Rosella Tomanin, ScD,¹
Giovanni B Bartolucci, MD,¹ Siv M Osterman-Golkar, PhD,² Lars Ehrenberg, PhD²

SARTO F, TÖRNQVIST MÅ, TOMANIN R, BARTOLUCCI GB, OSTERMAN-GOLKAR SM, EHRENBORG L. Studies of biological and chemical monitoring of low-level exposure to ethylene oxide. *Scand J Work Environ Health* 1991;17:60-64. Ten sanitary workers exposed to concentrations of ethylene oxide below 1 ppm were studied to determine whether effects could be observed at low exposure levels. A significant increase in the number of sister chromatid exchanges in cultured lymphocytes was found only for five subjects with relatively high exposure in the sterilization area. However, it was not possible to separate clearly the effect of smoking from that of ethylene oxide exposure. No increase in the frequencies of micronuclei in lymphocytes and buccal cells was found. The level of 2-hydroxyethyl adducts to the N-terminal valines in hemoglobin responded in a reliable fashion to chronic ethylene oxide exposure and smoking. Furthermore, measurement of levels of 2-hydroxyethyl adducts to the N-terminal valines in hemoglobin made it possible to reconstruct the dynamics of a leakage of ethylene oxide which involved three workers.

Key terms: hemoglobin adducts, micronuclei, occupational exposure, sister chromatid exchanges.

Previous studies (1) have shown that chronic exposure to ethylene oxide (EtO) at concentrations of around 10 ppm as the time-weighted average (TWA) for an 8-h workday caused a significant increase in the frequencies of sister chromatid exchanges and chromosome aberrations in peripheral lymphocytes. With the use of a test for sister chromatid exchanges, a dose-effect relationship was also demonstrated for an 8-h TWA range of 0.2-20 ppm (2). These data showed that the occupational exposure limit of 1 ppm recently adopted in many countries may still be critically high. — This statement is valid provided that the demonstration of sister chromatid exchanges, the association of which with health risk is still unknown, is considered to be unacceptable.

In the present paper we have examined data from the environmental and biological monitoring of 10 sanitary workers exposed to concentrations of EtO below 1 ppm to determine whether effects could be observed at this low exposure level, which is still present in modern sterilizing units. Three of the workers had also had an accidentally raised exposure of short duration. The following methods for environmental and biological monitoring were used: (i) personal air sampling for a workshift (external dose), (ii) degree of alkylation of hemoglobin (as a measure of tissue dose), (iii) determination of sister chromatid exchanges and

micronuclei in cultured peripheral lymphocytes and micronuclei in buccal exfoliated cells (biological effects).

Materials and methods

Work environment and determination of ethylene oxide

The studied sterilizing unit consisted of a sterilization room and a preparation area. The sterilization area was equipped with two sterilizers (Sterivac 400 C and Sterivac 400 B, 3M) which used undiluted EtO and three degasifier cabinets, where all sterilized supplies were stored. A mechanical continuous air suction system guaranteed 10 air changes/h. In the case of gas leakage an additional aspirator was automatically switched on to increase the ventilation to 30 air changes/h. The subject group worked 6.5 h/d, 6 d/week in this unit. The average amount of EtO used per week, calculated for the last five weeks, was 3170 (SD 570) g. Exposure to EtO was determined by means of 15 personal air samples taken during a work period (6.5 h). We used jumbo-type activated charcoal tubes (SKC Inc, Eighty Four, Pennsylvania, United States) connected to personal sampling pumps functioning at a constant flow rate of 100 ml/min. The tubes were replaced every 2 h. EtO was immediately desorbed in carbon disulfide and determined by gas chromatography (3).

Three days before the blood sampling a leakage of EtO from a sterilizer had involved three workers. The first subject (E1), working in the sterilization room, smelled the characteristic etherlike odor of EtO simultaneously with the release of the alarm signal and the

¹ Institute of Occupational Medicine, Padova University — ULSS n 21 of Veneto, Padova, Italy.

² Department of Radiobiology, Stockholm University, Stockholm, Sweden.

switching on of the supplement aspirator. The acute exposure, presumably around 700 ppm, lasted no more than 10 s. The second subject (E7), working in the preparation area, helped the first subject to get out of the sterilization room and escorted her to the first-aid station. The third subject (E9), once the alarm stopped, took the place of the first subject in the sterilizing room and worked there for the rest of the day (3 h). The exposure doses due to the leak were presumed to decrease in the order $E9 > E1 > E7$ (the presumed exposure of E7 had been very low, being limited to inhalation of expired air from E1).

Subjects

Five subjects working in the sterilization area (E1—E5) and five subjects working in the preparation area (E6—E10) were studied (see table 1). The reference group was composed of 10 volunteer nurses (R1—R10) working in medical wards of the same hospital. They were of the same sex and similar ages as the exposed subjects and had similar smoking habits. Subject E3, who smoked 15 cigarettes/d and did not inhale the smoke, was paired with a referent (R3) who smoked 6 cigarettes/d.

Cytogenetic methods

Sister chromatid exchanges. For each subject two replicate cultures of lymphocytes were prepared through the addition of 300 μ l of whole blood to 5 ml of complete culture medium containing 25 % fetal bovine serum (FBS) and phytohemagglutinin M (PHA M) (Chromosome Medium 1A[®], Gibco, New York, United States). 5-Bromodeoxyuridine (Sigma, St Louis, United States) was added at the start to a final concentration of 30 μ g/ml, and the cultures were processed 74 h later, colchicine (0.1 μ g/ml) being added 3 h before the harvest. The two replicate cultures were processed together. The preparation of metaphasic chromosomes was performed according to standard methods described elsewhere (4). The differential staining of sister chromatid exchanges was obtained with a fluorochrome plus Giemsa method with some modifications (5). On the average, 50 metaphases (range 48—51) were analyzed per subject.

Micronuclei in lymphocytes. Whole blood (300 μ l) was added to 5 ml of complete culture medium with FBS and PHA M. Cytochalasin B (Sigma) was added after 42 h to a final concentration of 3 μ g/ml, and the lymphocytes were harvested 24 h later. The cells were prepared as follows: before the fixing, whole blood cultures were treated twice with a solution of ammonium bicarbonate (0.9 mM) and ammonium chloride (0.132 M), which causes the lysis of red cells; white blood cells were then fixed in methanol/acetic acid (3:1), dropped onto iced slides, and stained with Giemsa (10 %), in phosphate buffer (pH 7), for 10 min. On

an average 1800 binucleated cells per person (range 970—2027) were analyzed, the scoring was made at 500 $\times$, and micronucleated cells were analyzed at 1250 $\times$.

In the present study we added cytochalasin B at the 42nd hour of culture instead of the 44th (6) or the 48th (7) hour. In preliminary experiments, culturing peripheral lymphocytes from four subjects for 40, 42 and 48 h in the presence of 7.5 μ g/ml of 5-bromodeoxyuridine, we found that the percentage of first-division metaphases (counted on 2000 stimulated and unstimulated nuclei) was approximately 0.13, 0.15, and 0.90 %, respectively. Furthermore, some second- and third-division metaphases were already present in the cultures (8). Hence we blocked the cytokinesis in the 42nd hour to reduce the percentage of cells which had already divided before the addition of cytochalasin B.

Micronuclei in buccal exfoliated cells. The slides were prepared as explained elsewhere (8), staining being performed following the Feulgen reaction with Fast Green as contrast. On an average 3000 cells per subject (range 2561—3257) were analyzed. As in the case of the sister chromatid exchanges and micronuclei, blood samples from the exposed workers and the referents were cultured and processed at the same time. All the slides were blindly scored in coded slides by two microscopists, one for the sister chromatid exchanges and another for the micronuclei.

Hemoglobin-adduct measurement

Preparation of globin samples. Blood samples were collected in heparinized vacuum tubes. Erythrocytes were spun down, washed twice with 0.9 % sodium chloride, and then sent frozen by air to Sweden. The cells were lysed by adding one volume of distilled water. Globin was precipitated with ethyl acetate from an acidified (50 mM hydrochloric acid) solution of 2-propanol/hemolysate (6:1) as described by Mowrer et al (9) and was then stored at -20°C .

Derivatization of globin samples. For the determination of adducts to the N-termini (valines) of hemoglobin, samples were derivatized according to an updated version (10) of the N-alkyl Edman method (11). Globin samples (50 mg) were dissolved in 1.5 ml of formamide and 40 μ l of 1 M sodium hydroxide was added (to adjust the recorded pH to about 6.8). The internal standard, globin alkylated with deuterium-substituted EtO (12) dissolved in formamide, was added. Seven microliters of the reagent, pentafluorophenyl isothiocyanate (Fluka, Buchs, Switzerland) purified as described by Törnqvist et al (10), was added to the sample solutions, and the derivatizations were carried out overnight at room temperature as the tubes were tilted back and forth. Warming the samples at 45°C for 1.5 h finalized the derivatizations. The samples

were extracted with 2 × 2 ml + 1 ml of diethyl ether, and the ether extract was evaporated under a nitrogen stream. The samples were purified by washing with 0.1 M sodium carbonate after the extract was dissolved in toluene as described by Törnqvist et al (11).

Gas chromatographic-mass spectrometric analysis. The gas chromatographic-mass spectrometric analyses of hydroxyethylvaline pentafluorophenylthiohydantoin (HOEtVal-PFPTH) were done with a Finnigan 4500 instrument in the negative ion chemical ionization mode, using methane as the reagent gas and monitoring characteristic fragments as described by Törnqvist et al (10, 11). The gas chromatograph was equipped with an on-column injector and a DB-5 (30 m, 0.33 mm inner diameter, 1 µm phase thickness) fused silica capillary column (J&W Scientific Inc, Rancho Cordova, California, United States) coupled to a deactivated fused silica precolumn (5 m, 0.32 mm inner diameter). The fragments used for quantifying the determined PFPTH were *m/z* 348 for HOEtVal-PFPTH and *m/z* 352 for the derivative of the internal standard, (²H₄)HOEtVal-PFPTH. A linear calibration curve was established from calibration samples prepared from a globin (50 mg/sample) with a low background of HOEtVal, with the addition of globin alkylated artificially with EtO, and the internal standard globin (10).

Statistical analysis

The averages of the frequencies of the sister chromatid exchanges and the micronuclei determined for the exposed and reference subjects were compared with the *t*-test for independent series. All the statistical tests were two-sided.

Results

Table 1 reports the TWA concentrations of EtO measured in the sterilizing unit, essential anamnestic data, and sister chromatid exchange frequencies of the examined subjects. The concentration of EtO found in the preparation area was very low (about 15 times lower than that measured in the sterilization room) and near the limit of detection of the air monitoring method. In the sterilization room, during the unloading of the sterilizers, there was an EtO concentration of tens of parts per million for some minutes and 4.4 ppm for 30 min. In the other phases of work the concentration of EtO dropped to below 1 ppm. The exposure 6.5-h TWA of subjects E1–E5 was calculated to be 0.38 ppm since these subjects spent part of their worktime in the preparation area.

The two highest values for the sister chromatid exchanges were determined for smoking subjects with more than 10 years' employment in EtO sterilizing units (E2: 13.7 sister chromatid exchanges/metaphase, E3: 14.3 sister chromatid exchanges/metaphase). The

Table 1. Environmental data, essential anamnestic data, and the frequency of sister chromatid exchanges for the examined subjects. (EtO = ethylene oxide, TWA = time-weighted average)

Subject	Exposure				Age (years)	Cigarettes/day	Sister chromatid exchange/ metaphase	
	Length	EtO concentration		Mean			SD	
		TWA/6.5 h	TWA/30 min					
E1	11 years	0.38 ppm	4.4 ppm	43	—	11.7	3.5	
E2	12 years	0.38 ppm	4.4 ppm	56	15	13.7	6.2	
E3	11 years	0.38 ppm	4.4 ppm	35	15	14.3	4.7	
E4	5 years	0.38 ppm	4.4 ppm	44	—	10.7	3.9	
E5	4 years	0.38 ppm	4.4 ppm	38	—	11.4	4.4	
E6	1 year	0.025 ppm	·	32	—	8.5	3.1	
E7	4 years	0.025 ppm	·	42	—	11.0	4.1	
E8	3 years	0.025 ppm	·	49	—	10.0	4.7	
E9	2 years	0.025 ppm	·	33	—	9.3	4.4	
E10	1 month	0.025 ppm	·	32	—	11.0	4.4	
E1—E5	8.6 years	0.38 ppm	4.4 ppm	43.2	·	12.4	1.5	
E6—E10	2.0 years	0.025 ppm	·	37.6	·	10.0	1.1	
R1	—	—	—	42	—	11.4	4.1	
R2	—	—	—	53	15	11.9	3.6	
R3	—	—	—	33	6	11.4	3.5	
R4	—	—	—	42	—	9.8	3.2	
R5	—	—	—	35	—	9.7	3.5	
R6	—	—	—	30	—	10.8	3.9	
R7	—	—	—	40	—	12.4	3.8	
R8	—	—	—	53	—	9.6	4.0	
R9	—	—	—	31	3	10.1	3.5	
R10	—	—	—	31	—	10.8	4.3	
Total								
Exposed	5.3 years	·	·	40.4	·	11.2	1.8	
Referents	—	—	—	39.0	·	10.8	1.0	

Table 2. Frequencies of micronucleated cells and micronuclei in peripheral blood lymphocytes and buccal exfoliated cells from the exposed and reference subjects.

Subject	Lymphocytes						Buccal cells			
	Binucleated cells (‰)		Micronucleated cells (‰)		Micronuclei cells (‰)		Micronucleated cells (‰)		Micronuclei cells (‰)	
	Mean	SD	Mean	SD	Mean	SD	Mean	SD	Mean	SD
Exposed E1—E5	12.13	4.3	11.58	5.5	12.65	5.7	0.58	0.3	0.66	0.3
Exposed E6—E10	11.64	7.3	11.53	4.4	13.34	5.1	0.40	0.6	0.60	0.8
Exposed E1—E10	11.88	5.7	11.55	4.7	13.00	5.1	0.49	0.5	0.63	0.6
Referents	10.45	4.5	9.52	5.4	11.00	6.3	0.36	0.5	1.00	1.9

mean frequency of sister chromatid exchanges was 12.4 (SD 1.6) per metaphase for subjects E1 through E5 and 10.0 (SD 1.1) for subjects E6 through E10, the difference being statistically significant ($t=2.9$, $P\approx 0.02$). In comparisons of subjects E1—E5 with all the referents and subjects E6—E10 with all the referents, only for the first group was the difference statistically significant ($t=2.4$, $P<0.03$). The means of the sister chromatid exchanges for the entire exposed group [11.2 (SD 1.8)] and the reference group [10.8 (SD 1.0)] were not significantly different ($t=0.49$, $P\approx 0.6$). When the smokers were excluded from the analysis, the total frequency of sister chromatid exchange per metaphase was even lower for the exposed group than for the referents.

Table 2 presents the frequencies of micronucleated cells and micronuclei per cell in the peripheral blood lymphocytes and buccal cells. For the micronucleated cells in lymphocytes there were no significant differences between subjects E1—E5 and E6—E10 ($t=0.02$, $P\approx 1$), between subjects E1—E5 and the referents ($t=0.69$, $P\approx 0.5$), and between subjects E6—E10 and the referents ($t=0.71$, $P\approx 0.5$). For the micronucleated cells in buccal mucosa there were no significant differences between subjects E1—E5 and E6—E10 ($t=0.55$, $P\approx 0.6$), between subjects E1—E5 and the referents ($t=0.77$, $P\approx 0.4$), and between subjects E6—E10 and the referents ($t=0.13$, $P\approx 0.9$).

For subjects E1, E7, and E9, who were involved in the acute exposure, the first sample had been taken 3 d after the acute exposure. The analysis of buccal exfoliated cells was repeated 9 and 16 d after the acute exposure, but we did not find any difference in the repeated samples.

Table 3 summarizes the results of the hemoglobin-adduct measurements. The observed average background level of HOEtVal in hemoglobin in nonsmoking, nonexposed subjects (subjects R1, R6, R7, R8), 24 pmol/g, agreed well with observations from Swedish adults (13). The found increments in unexposed smokers (R2, R3, R9) were compatible with increments expected from earlier studies (13) showing 8.5 pmol/g per cigarette (0.66 g tobacco) (14). The expected adduct increment was estimated to be 10.3 pmol/g per cigarette on the assumption of a consumption of 0.8 g of tobacco per Italian cigarette.

Table 3. Hemoglobin-adduct levels in the subjects exposed to ethylene oxide and the referents. (HOEtVal = hydroxyethyl-valine)

Subject	HOEtVal (total pmol/g)	Increment from tobacco exposure (pmol/g)	Increment from exposure to ethylene oxide (pmol/g)
E1 ^a	290	·	270
E2	340	155 ^b	160
E3	140	70 ^b	50
E6	180	·	160
E7 ^a	78	·	50
E8	160	·	140
E9 ^a	430	·	400
R1	21	·	·
R2	280	256 (155) ^c	·
R3	88	64 (60) ^c	·
R6	25	·	·
R7	22	·	·
R8	26	·	·
R9	76	52 (30) ^c	·

^a Accidental exposure: E9 highest, E1 intermediate, E7 lowest. (See the text.)

^b Expected from values in reference series.

^c Increment above average background (24 pmol/g); expected value from 10.3 pmol · cig⁻¹ · day⁻¹, on the assumption of 0.80 g tobacco smoked per Italian cigarette in parentheses. See reference 13.

The increment from EtO exposure was calculated by subtracting the average background for each subject plus the expected increment from tobacco smoking for the smokers.

Discussion

The examined sterilization unit, built according to the criteria of the Italian Ministry of Health (15), reflects, on the average, the exposure conditions for the majority of Italian sterilization units, namely, a TWA concentration of EtO of around 1 ppm in the sterilization area and a TWA exposure of the workers of below 1 ppm. In a Swedish study (16) work for 40 h/week at a TWA level of 1 ppm was found to be associated with $2.4 \cdot 10^3$ pmol HOEtVal/g of hemoglobin. The range of adduct levels in our study, even including the accidental exposure, indicates thus that the TWA may have been lower than the measured TWA of 0.38 ppm (at this exposure level the expected adduct content would have been about 750 pmol/g). On the other

hand, the found adduct levels for subjects E6 and E8 were somewhat higher than expected (60 pmol/g) from the measured TWA (0.025 ppm).

At these low-concentration, long-term exposure levels we did not find any increase in the frequencies of micronuclei in lymphocytes and buccal cells. As for the sister chromatid exchanges, we found a significant increase only in the group working in the sterilization room, with a measured TWA concentration of 0.38 ppm. Since the number of examined subjects was very small, it is not possible to separate the effect of smoking clearly from that of the EtO exposure.

None of the cytogenetic tests employed was able to show an effect of low acute exposure to EtO. There was no correlation between the cytogenetic end points and the hemoglobin adduct levels.

As shown in table 3, the level of HOEtVal in hemoglobin from subjects without exposure to EtO, both smokers and nonsmokers, agrees with findings from other studies (13, 17). The study confirms the usefulness of hemoglobin adduct measurement as a sensitive monitor of reactive compounds in work environments. In particular the considerably increased values found for subjects E1 and E9, both involved in an accident that caused acute exposure to EtO, made it possible to reconstruct the doses received in the incident.

Acknowledgments

The study was supported by the Italian Association for Research on Cancer (AIRC), Regione del Veneto, the National Swedish Environment Protection Board, and the Swedish Cancer Society.

References

- Sarto F, Cominato I, Pinton AM, et al. Cytogenetic damage in workers exposed to ethylene oxide. *Mutat Res* 1984;138:185-95.
- Sarto F, Clonfero E, Bartolucci GB, Franceschi C, Chiricolo M, Levis AG. Sister chromatid exchanges and DNA repair capability in sanitary workers exposed to ethylene oxide: evaluation of the dose-effect relationship. *Am J Ind Med* 1987;12:625-37.
- National Institute for Occupational Safety and Health. Manual of analytical methods. 2nd ed. Cincinnati, OH: National Institute for Occupational Safety and Health 1977. (vol 3, no 9286-1-9).
- Sarto F, Faccioli MC, Cominato I, Levis AG. Increased incidence of chromosomal aberrations and sister chromatid exchanges in workers exposed to chromic acid in electroplating factories. *Carcinogenesis* 1982;3:1011-6.
- Sarto F, Faccioli MC, Mustari L, Brovedani PG, Levis AG. Factors influencing sister chromatid exchanges in man. In: Foa V, ed. Occupational and environmental chemical hazards. Chichester: Ellis Horwood, 1987: 424-31.
- Fenech M, Moley AA. Measurement of micronuclei in lymphocytes. *Mutat Res* 1985;147:29-36.
- Sarto F, Tomanin R, Giacomelli L, et al. Evaluation of chromosomal aberrations in lymphocytes and micronuclei in lymphocytes, oral mucosa and hair root cells of patients under antitubercular therapy. *Mutat Res* 1990; 228:157-69.
- Sarto F, Finotto S, Giacomelli L, Mazzotti D, Tomanin R, Levis AG. The micronucleus assay in exfoliated cells of the human buccal mucosa. *Mutagenesis* 1987; 2:11-7.
- Mowrer J, Törnqvist M, Jensen S, Ehrenberg L. Modified Edman degradation applied to hemoglobin for monitoring occupational exposure to alkylating agents. *Toxicol Environ Chem* 1986;11:215-31.
- Törnqvist M, Kautiainen A, Gatz RN, Ehrenberg L. Hemoglobin adducts in animals exposed to gasoline and diesel exhausts: 1. alkenes. *J Appl Toxicol* 1988;8:159-70.
- Törnqvist M, Mowrer J, Jensen S, Ehrenberg L. Monitoring of environmental cancer initiators through hemoglobin adducts by a modified Edman degradation method. *Anal Biochem* 1986;154:255-66.
- Farmer PB, Bailey E, Gorf SM, et al. Monitoring human exposure to ethylene oxide by the determination of haemoglobin adducts using gas chromatography-mass spectrometry. *Carcinogenesis* 1986;7:637-40.
- Törnqvist M. Monitoring and cancer risk assessment of carcinogens, particularly alkenes in urban air [doctoral dissertation]. Stockholm: University of Stockholm, 1989.
- Persson K-A, Berg S, Törnqvist M, Scalia-Tomba G-P, Ehrenberg L. Note on ethene and other low-molecular weight hydrocarbons in environmental tobacco smoke. *Acta Chem Scand B* 1988;42:690-6.
- Ministero della Sanita'. Impiego del gas tossico ossido di etilene per processi di sterilizzazione eseguiti in ospedali e altre strutture sanitarie su materiale destinato ad essere impiegato in campo umano. Roma: Ministero della Sanita', 1981 (Circolare; n 47).
- Duus U, Osterman-Golkar S, Törnqvist M, Mowrer J, Holm S, Ehrenberg L. Studies of determinants of tissue dose and cancer risk from ethylene oxide exposure. In: Freij L, ed. Proceedings of the symposium on management of risk from genotoxic substances in the environment, Solna: Swedish National Chemicals Inspectorate, 1989:141-53.
- Törnqvist M, Osterman-Golkar S, Kautiainen A, Jensen S, Farmer PB, Ehrenberg L. Tissue doses of ethylene oxide in cigarette smokers determined from adduct levels in hemoglobin. *Carcinogenesis* 1986;7:1519-21.

Received for publication: 26 April 1990